



Comfort Where It Counts.

**Piston Orifice Replacement
Piston/Orifice Change Kit**

P/N #240008564 Rev B [07/08/2010]

KIT INSTALLATION INSTRUCTION

PISTON/ORIFICE REPLACEMENT CHART

Important: Replace the existing piston (**before** installing the unit) with the piston supplied in Kit Bag:

Piston/ Orifice replacement — The factory-installed piston/orifice must be replaced on Air-Handler / Condenser combinations underlined in table below . All other applications are to use the factory-installed orifice. To replace the orifice in the noted models use instructions in the air handler IOM.

System Combinations		Factory Installed Piston/Orifice Size	Field Changeover Piston/Orifice Size
Air Handler	Outdoor Unit		
UNH_24 or WLH_24	T2C/T2HG2400 T2C/T2HG4400 T3C/T3HG2240	0.054"	0.056"
UNH_24 or WLH_24	T2C/T2HG9800 T2C/T2HG8800 T3C/T3HG9980	0.054"	0.049"
CAH_24	T2C/T2HG9800 T2C/T2HG8800 T3C/T3HG9980	0.056"	0.049"
UNH12 or WLHA12	T2C/T2HG2400 T3C/T3HG2240 T3C/T3HG2220 T4C/T4HG9992 T4C/T4HG9922 T4C/T4HG2222	0.042"	0.044"
CAH_12	S2C/S2HH9200 S2C/S2HH2200 T2C/T2HG2400 T3C/T3HG2240 T3C/T3HG2220 T4C/T4HG9992 T4C/T4HG9922 T4C/T4HG2222	0.041"	0.044"
UNH_24 or WLH_24	S1C/S1HG8000	0.054"	0.047"
CAH_24	S1C/S1HG8000	0.054"	0.047"
CAC_36	S1CG6000	0.070"	0.063"