



Comfort Where It Counts.

**WLHA-CACA/CAHA-S2CA**

**Dual-Zone Cooling Only**

Rev. 1.0 [10/06]

JOB NAME: \_\_\_\_\_ LOCATION: \_\_\_\_\_  
 PURCHASER: \_\_\_\_\_  
 ENGINEER: \_\_\_\_\_  
 SUBMITTED TO: \_\_\_\_\_ FOR: REFERENCE [ ] APPROVAL [ ] CONSTRUCTION [ ]  
 SUBMITTED BY: \_\_\_\_\_ DATE: \_\_\_\_\_  
 UNIT DESIGNATION: SCHEDULE #: \_\_\_\_\_ MODEL #: \_\_\_\_\_



CACA/CAHA



WLHA



S2CA

▲ **CAPACITIES:**

- Cooling 9 + 9 ..... 18,000 Btuh (5270 W)
- 9 + 12 ..... 21,000 Btuh (6150 W)
- 12 + 12 ..... 23,000 Btuh (6740 W)

▲ **Indoor Design Temp °F (°C) DB/WB**  
 Cooling ..... 80/67 (26.6/19.4)

▲ **Outdoor Design Temp °F (°C) DB/WB**  
 Cooling ..... 95/75 (35/23.9)

▲ **STANDARD FEATURES**

**Evaporator – CACA/CAHA In Ceiling Mounted:**

- Connections for 24V remote wall thermostat
- Custom control board with anti-short cycle timer
- Relays and connectors to condensing unit
- Condensate Pump with 36" (0.9 m) lift – from base of unit
- 24V Transformer
- Fans are backward curved impeller centrifugal design
- Single fan w/fire retardant plastic impeller
- Fan purge for improved efficiency
- Freeze protection
- Motor is multispeed, enclosed type w/thermal protection and sealed lifetime bearings
- Permanent, washable filter (user accessible)
- Branch duct knockouts on two sides for remote discharge locations (Use up to 2 non-adjacent)
- Fresh air intake capability on two sides of cabinet
- Four plastic air vanes are equipped w/manually adjusted air vanes

**Evaporator – WLHA High Wall Mounted:**

- Universal unit mounted, infrared compatible control package, configurable to either unit mount or optional wall thermostat operation.
- Compatible with most standard wall mounted, 24V thermostats
- Motorized supply louver
- Integral field condensate pump connector
- Condensate pan over flow protection
- Anti-short cycle compressor protection
- Indoor coil freeze protection
- Dry mode for humidity control (*optional electric heat required*)
- Memory back up for auto re-start following power outage
- Fan purge

**Condenser:**

- R-22 refrigerant
- Dual rotary compressors on separate circuits
- Side discharge / vertically arranged condenser
- Coated wire guard for coil and fan
- Duratec compressor protection package
  - Suction Accumulator
  - Filter dryer
  - Loss of charge switch



INDOOR UNIT ELECTRICAL SPECIFICATIONS							
Model	Volts/HZ/PH	Fan RLA	Heater K.W.	Amps	Total Amps	M.C.A. Amps	HACR BRKR
WLHA09 / WLHA12	115/60/1	0.64	No Electric Heat		0.64	0.8	15
	115/60/1	0.64	0.75	6.50	7.14	8.9	15
	208/230/60/1	0.34	No Electric Heat		0.34	0.4	15
	208/230/60/1	0.34	3.00	13.04	13.38	16.7	20
CAC012	208/230/60/1	0.35	No Electric Heat		0.40	0.5	15
CAC012	208/230/60/1	0.35	1.50	6.52	6.90	8.6	15

S2CA DUAL - ZONE OUTDOOR UNIT COOLING			
Configuration *	Power Supply Volts/Hz/PH	MCA Amps	Max Fuse
99	115/60/1	16.5	20
92	115/60/1	18.6	25
22	115/60/1	20.3	25
99	208/230/60/1	8.7	15
92	208/230/60/1	10.0	15
22	208/230/60/1	11.0	15

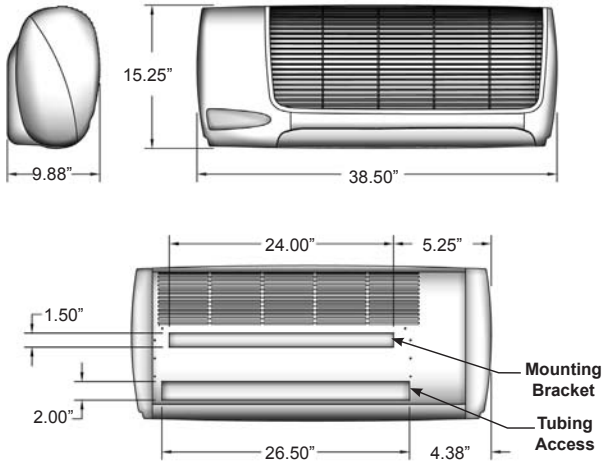
\* 9 - 9000 Btuh circuit, 2 - 12000 Btuh circuit

EMI ENGINEERING SUBMITTAL

# EMI ENGINEERING SUBMITTAL WLHA-CACA/CAHA-S2CA

## WLH DIMENSIONS AND SPECIFICATIONS

NOTE: Due to ongoing development programs, design and specifications may change without notice.

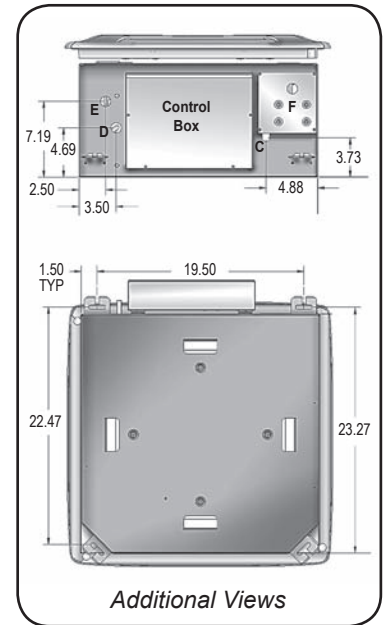
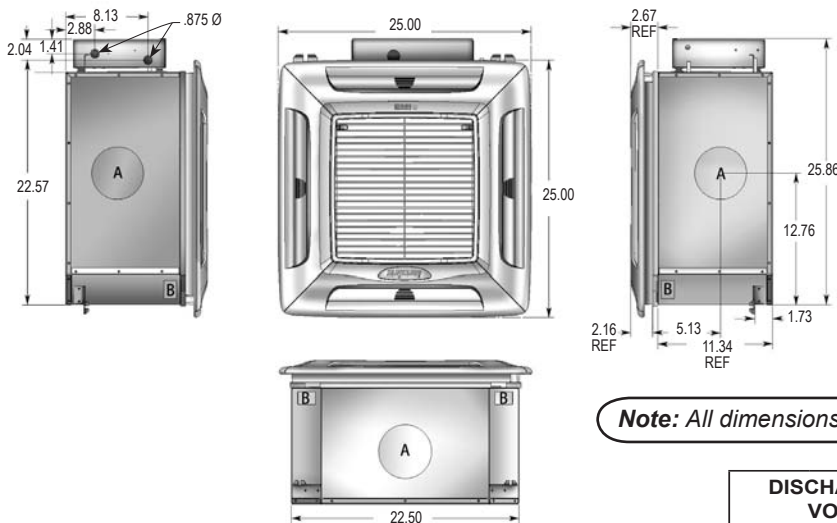


SOUND VALUES (230V High Speed Fan)		SHIPPING WEIGHT
dBA		Lbs.
45		58 (26.3 kg)

DISCHARGE AIR SPEED AND FLOW @ 230V					
Model	High CFM	Low CFM	Coil	FPM	Throw/Ft.
09/12	400 (189 l/s)	350 (165 l/s)	Dry	900 (4.6 m/s)	15 (4.6 m)

WLC/WLH INTERCONNECTING LINE SIZE IN O.D.		
Capacity Btuh	Liquid	Suction
09/12	1/4"	1/2"

## CACA DIMENSIONS AND SPECIFICATIONS



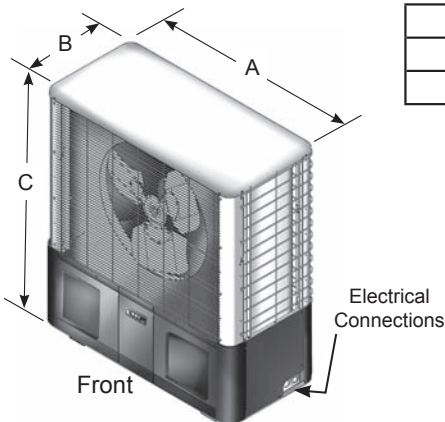
Model Size	SOUND VALUES			SHIPPING WEIGHT Lbs.
	Speed			
	High	Med	Low	
09-12	41	39	39	70 (31.8 kg)

CAC INTERCONNECTING LINE SIZE IN O.D.		
Capacity Btuh	Liquid	Suction
09/12	1/4"	1/2"

DISCHARGE AIR VOLUME "Dry Coil"		
Model	High Speed CFM	Low Speed CFM
09-12	380 (180 l/s)	335 (158 l/s)

## S2CA SPECIFICATIONS AND DIMENSIONS

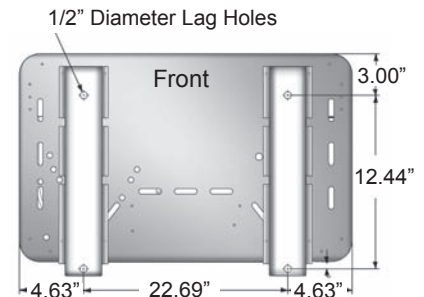
INTERCONNECTING TUBING SPECIFICATIONS				
Max.Length	Max. Lift	Liquid Line O.D.	Suction Line O.D.	Ref.
100' (30 m)	35' (10.6 m)	1/4"	1/2"	R-22



PHYSICAL DIMENSIONS			
Configuration	A	B	C
99	32"	15"	36"
22, 92	32"	15"	40"

SOUND DATA		Shipping Weight	
Size Btuh	dBA	Lbs.	
99	64	129 (58.5 kg)	
22	65	167 (75.8 kg)	
92	65	157 (71.2 kg)	



# EMI ENGINEERING SUBMITTAL WLHA-CACA/CAHA-S2CA

## ▲ PART ONE "GENERAL"

The straight cool air conditioning systems shall be an EMI America Series dual-zone split system per the equipment schedule. The system shall consist of two indoor air handler models per the air handler equipment schedule and matching America Series dual-zone condenser per the condenser equipment schedule. The units shall be made within North America. The units shall be listed by Intertek Testing Service (ITS) and bear the ETL label. All wiring shall be in accordance with the National Electrical Code (N.E.C.). The units shall be rated in accordance with ARI Standard 210/240 and bear the ARI label. The units shall be manufactured in a facility certified to ISO 9001, which is an international standard used to provide guidance in the development and implementation of an effective Quality Management System. The condensing unit shall contain R-22 refrigerant charge for the evaporator section and condenser section. The system efficiency shall meet or exceed 2006 Federal Standards.

## ▲ PART TWO "WARRANTY"

The units shall have a manufacturer's warranty for a period of (1) year from date of installation. The compressors shall have a warranty of (5) years from date of installation. If, during this period, any part should fail to function properly due to defects in workmanship or material, it shall be replaced or repaired at the discretion of Enviromaster International LLC. This warranty does not include labor. Manufacturer shall have twenty years experience in the U.S. market.

## ▲ PART THREE "PERFORMANCE"

Each indoor unit, specified by the air handler equipment schedule, shall provide a total minimum capacity, SEER, and EER at ARI standard conditions per the chart below. The system net minimum total cooling capacity and circulating air rate at 80°F (DB)/67°F (WB)(22.6°C/19.4°C) entering the indoor coil and 95°F (DB)(35°C) air entering the outdoor coil for the circuit combinations on the equipment schedule shall be rated per the chart below. The total power consumption of the combined system listed on the equipment schedule shall not exceed the wattage listed.

SYSTEM PERFORMANCE	WALL UNIT	Cooling Capacity (Btuh)	Total System Wattage	SEER	EER	SHR
	9 + 9	9000 + 9000 = 18000	1515 Watts	13.0	11.9	.80
	9 + 12	9000 + 12000 = 21000	1750 Watts	13.0	20.0	.76
	12 + 12	11500 + 11500 = 23000	1920 Watts	13.0	12.4	.72
	CASSETTE UNIT	Cooling Capacity (Btuh)	Total System Wattage	SEER	EER	SHR
	9 + 9	9000 + 9000 = 18000	1550 Watts	13.0	11.7	.81
	9 + 12	9000 + 12000 = 21000	1780 Watts	13.0	11.8	.77
12 + 12	11500 + 11500 = 23000	1950 Watts	13.0	11.8	.74	

## ▲ PART FOUR "INDOOR UNITS"

Each dual-zone condenser shall be match with any of the following indoor units. See equipment schedule for corresponding air handler selection.

**WLH (Wall Series)** - The indoor unit shall be factory assembled, wired and contain a low voltage transformer. The cabinet will be ABS plastic with a light gray finish and have a galvanized steel sub chassis. The evaporator fan shall be an assembly with line flow tangential fan direct driven by a single motor. The fan shall be statically and dynamically balanced and run on permanently lubricated bearings. Motorized louver shall be provided with the ability to change the airflow vertically. Horizontal-manually adjustable discharge louvers will be provided that can be placed in a fixed position. Return air shall be filtered by means of a washable, reusable mesh filter. The evaporator coil shall be of nonferrous construction with louvered fins bonded to rifled copper tubing. The tubing shall have inner grooves for high efficiency heat exchange. All tube joints shall be brazed with phoscopper or silver alloy. The coil shall be pressure tested at the factory. A condensate management system with over flow protection, condensate drain pan with anti-corrosion coating and drain shall be provided under the coil. System refrigerant flow shall be controlled by means of an orifice piston in the indoor unit. The unit electrical power shall be 208/230 or 115 Volts, 1 phase, 60 Hertz. The system shall be capable of satisfactory operation within the voltage limits of 197 min/240 max for the 208/230 V and 104 min/120 max for the 115 Volts.

**CACA (Cassette Series)** - The indoor unit shall be factory assembled wired and contain a low voltage transformer. The unit shall fit in the ceiling and have the capability of accepting a branch supply duct as well as a fresh air duct. The cabinet shall consist of a galvanized steel sub chassis with fire-resistant thermal and acoustic foam insulation, light grey high-impact polystyrene fascia and manually adjustable discharge louvers that can be placed in a fixed position. Return air shall be filtered by means of an easily removable filter. The evaporator fan shall be backward curved impeller centrifugal design, dynamically and statically balanced, and mounted on integral mounting rails. The evaporator motor shall be multispeed, enclosed type with thermal protection and sealed lifetime bearings. The evaporator coil shall be of nonferrous construction with louvered fins bonded to rifled-copper tubing. The tubing shall have inner grooves for high efficiency heat exchange. All tube joints shall be brazed with phoscopper or silver alloy. The coil shall be pressure tested at the factory. A thermoformed plastic condensate pan and drain shall be provided under the coil. An integral condensate pump capable of lifting 36 inches (0.9 m) shall be provided. System refrigerant flow shall be controlled by means of an orifice piston in the indoor unit. The unit electrical power shall be 208/230 Volts, 1 phase, 60 Hertz. The system shall be capable of satisfactory operation within voltage limits of 197 min/240 max Volts.

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### ▲ PART FIVE "CONTROL SYSTEM"

**WLH (Wall Series)** - The control system shall consist of a universal unit mounted, infrared compatible control package, configurable to either unit mount or optional wall thermostat operation. Interconnected low voltage wiring shall run from indoor unit to outdoor unit direct, no splices. When running low voltage wiring a double insulated, 18 AWG cable is mandatory or use shielded cable. The microprocessor shall be factory wired and located within the indoor unit. The control unit will have a large LCD backlit display and be configurable to either unit mount or remote wall thermostat operation. Unit mount-control operation allows the use of an optional IR hand held controller. The control shall have the capability of sensing return air temperature and indoor coil temperature. The operational range will have adjustable set points from 55°F to 90°F (13°C/32°C) in one degree increments. The universal control can be used in cooling only, cooling with optional electric heat, heat pump or heat pump with optional second stage electric heat. Operation modes include, cool, heat, fan, auto change over and dry. Fan operation of auto (cycling), high and low (constant), auto fan operation automatically selects fan speed according to heating or cooling demand. Dry mode operates cooling and optional electric heat simultaneously to remove humidity (optional electric heat required). Test mode allows for ease of testing after installation (all timers are eliminated). Room air sampling (fan auto mode) cycles the fan on periodically to remove temperature stratification. Fan purge runs the indoor fan for 60 seconds after call is dropped for cool/heat, improving unit efficiency. Unit protection features include, anti short cycling compressor protection, minimum compressor run time, freeze protection to prevent evaporator freeze, filter change indicator, condensate pan overflow switch, and integral condensate pump safety-switch connection. With this feature the control monitors the condensate pump safety switch and displays an error code if a fault occurs. The unit shall also provide non-volatile back up memory, where control settings are maintained for an indefinite period during a power outage. When power is restored the equipment will resume operation after a 3 minute compressor time delay. The control voltage shall be 24V AC generated from the indoor units transformer.

**CACA (Cassette Series)**- The control system shall consist of 24V Wall Thermostat Control – anti-short cycle compressor protection; fan purge, fan remains on for 60 seconds after heat/cool call is dropped for improved efficiency; integral heating relay ensures that the fan operates whenever electric heat is energized. Wiring shall run from outdoor unit to the 24V wall thermostat and to indoor unit. **NO SPLICES**. When running low Voltage wiring a double insulated 18 AWG wire should be used. The control voltage between the indoor unit and the outdoor unit shall be 24 Volts A.C. The 24 Volts shall be generated from the indoor unit's 24 Volt 40VA transformer.

### ▲ PART SIX "OUTDOOR UNIT"

The outdoor unit shall be completely factory assembled, piped and wired. The cabinet shall be fabricated of 18 and 20 AWG aluminized steel, finished in light gray and black. The paint shall be a corrosion inhibiting polyester powder-coated paint tested to 2000 hours of salt spray. The cabinet shall also incorporate a black scratch and dent resistant injection molded from access panel. The unit shall be furnished with (1) large diameter, direct drive, high efficiency propeller type fan. The motor shall be PSC type with internal overload protection and shall be permanently lubricated and resiliently mounted for quiet operation. The fan shall be provided with a guard to prevent contact with moving parts. The compressor shall be of the high performance rotary type with Duratec package consisting of an oversized accumulator, factory installed solid core filter drier and thermal overloads. The compressor shall be mounted as to avoid the transmission of vibration. The condenser shall have easy access hose connections at 45° from valve body. The refrigeration system shall be equipped with loss of charge switch, and have the capability to operate with a maximum height difference of 35 feet (10.6 m) and overall refrigerant tubing length of 100 feet (30 m) between indoor and outdoor sections without the need for line size changes of additional oil. The condenser coil shall be U-shaped and protected by a wire coil guard. Coil construction is seamless copper tubing with enhanced aluminum fins. The tubes are mechanically expanded for secure bonding to the fin. The unit electrical power shall be 208/230V or 115V, 1 phase, 60 Hertz. The system shall be capable of operation within voltage limits of 197 min/240 max Volts.

### ▲ PART SEVEN "OPTIONAL EQUIPMENT"

- **Hand Held Infrared Remote Controller** – for use with WLHA wall mounted indoor units
- **24 Volt Remote Wall Thermostat Control**
- **Electric Heat** with automatic reset high temperature cutout and redundant high temperature fuse link  
9,000 & 12,000 Btuh = 3 KW (*No electric heat available for CAHA*)
- **32° (0°C) Low Ambient Control Kit** field installed for cooling operation when outdoor temperatures are from 60°F to 32°F (0°C), consisting of a fan cycle switch and a crank case heater
- **Wind Baffle Kit** – field installed, consists of a set of louvered panels for the condenser surface areas, which can be left on year round:
  - Wind Baffles in combination with the 32°F (0°C) Low Ambient Kit will allow the unit to start and run at outside ambient temperatures down to 0°F (-17.8°C)
  - Wind Baffles also provide an attractive protective covering for the condenser coil surface as well as serving as a hail guard
- **Hard Start** (*field installed*)
- **Copper-Copper Condenser Coils** – for protection against galvanic corrosion.
- **Control Option** – consult factory